

NC Processing formula sheet

name : cetvel-01 size : 740.60X75.60X20.60

Material steel thickness 25 layer 13 programme : chen date: 2023-08-26

Side one
Material has clamping position
processing four sides

Workpiece settings

X: 分中

Y: 分中

Z: 顶部

Clamp high 20.7

收板

码仔

磁盘吸

工装

真空

Program name	tool	num	depth	length	Remaining	time	explanation
N01 A01	17R0.8	17	-20.7	23	0.00/0.00	56.0	rough
A02	D6X118	1	-1.00	3	0.0/0.0	1.0	Fixed point
A03	DR-6.5	18	-25.00	27	0.0/0.0	8.7	drill
A04	DR-7.0	19	-25.00	27	0.0/0.0	16.7	drill
A05	D10	8	20.7	23	0.10/0.00	4.8	rough
A06	D10_	10	-20.7	23	0.00/0.00	12.6	polishing
A07	D6	11	-7.50	9	0.07/0.00	6.3	rough
A08	D6_	12	-7.50	9	-0.02/0.00	1.9	polishing
A09	D6X90	2	-8.30	10	-0.30/-1.50	4.0	edges&corners

total time: 112.0 mins